

**► TASK** Refinish brake drum and measure final drum diameter; compare to specifications.

**MLR**  
5C2

**AST**  
5C3

**MAST**  
5C3

Time off \_\_\_\_\_

Time on \_\_\_\_\_

Total time \_\_\_\_\_

**CDX Tasksheet Number: C626**

1. Mount the brake drum on the brake lathe following the brake lathe manufacturer's procedure, and set it up for a cut, BUT DON'T MAKE A CUT!
2. Have your instructor verify proper set-up. **Supervisor/Instructor initials:** \_\_\_\_\_
3. Using the correct equipment and procedure, refinish the brake drum to within allowable tolerances.
4. **Measure the final drum diameter and note your measurement here:**  
\_\_\_\_\_ in/mm
5. **Calculate the amount of material removed by the refinishing process:**  
\_\_\_\_\_ in/mm
6. **Does the drum meet specifications to be safely put back into service?**  
Yes: \_\_\_\_\_ No: \_\_\_\_\_  
a. Why or why not?
7. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

**Performance Rating**

**CDX Tasksheet Number: C626**

**0**

**1**

**2**

**3**

**4**

Supervisor/instructor signature \_\_\_\_\_ Date \_\_\_\_\_

