CDX Tasksheet Number: MHT1D006

Student/Intern Information					
Name	Date	Class			
Vehicle, Customer, and Service Information					
Vehicle used for this activity:					
Year Make		Model			
Odometer	VIN				

Materials Required

- · Vehicle with possible engine concern
- Engine manufacturer's workshop materials
- Manufacturer-specific tools depending on the concern/procedure(s)
- Vehicle/component lifting equipment, if applicable

Task-Specific Safety Considerations

- Activities may require test-driving the vehicle on the school grounds or on a hoist, both of which carry severe risks. Attempt this task only with full permission from your supervisor/ instructor, and follow all the guidelines exactly.
- · Lifting equipment and machines such as vehicle jacks and stands, vehicle hoists, and engine hoists are important tools that increase productivity and make the job easier. However, they can also cause severe injury or death if used improperly. Make sure you follow the manufacturer's operation procedures. Also make sure you have your supervisor's/ instructor's permission to use any particular type of lifting equipment.
- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with federal, state, and local regulations.
- Always wear the correct protective eyewear and clothing and use the appropriate safety equipment, as well as wheel chocks, fender covers, seat protectors, and floor mat protectors.
- · Make sure you understand and observe all legislative and personal safety procedures when carrying out practical assignments. If you are unsure of what these are, ask your supervisor/ instructor.

▶ TASK	Inspect and measure oil pump, drives, inlet pipes, and pic	:k-up screens;
	check drive gear clearances; and determine needed actic	on. MTST
		I.D.6: P2

Student Instructions: Read through the entire procedure prior to starting. Prepare your workspace and any tools or parts that may be needed to complete the task. When directed by your supervisor/instructor, begin the procedure to complete the task and check the box as each step is finished.

Note: This tasksheet may require the student to check the condition of miscellaneous vehicle fluids, some of which may be flammable and could damage the environment or cause health problems if not handled properly. Observe all safety precautions and follow local regulations for the proper disposal of fluids.

Time off
Time on
Total time

Procedure:	Step Completed
List the type of oil pump (e.g., gear, gerotor) as outlined in the manufacturer's workshop materials:	
2. While referencing the manufacturer's workshop materials, disassemble the oil pump, and clean and inspect for damage/wear.	
a. Within manufacturer's specifications: Yes: □ No: □	
b. If No, describe the recommended corrective action(s):	
3. Check gear to pump body end clearance as outlined in the manufacturer's workshop materials: Specification: in./mm Measured: in./mm	
a. Within manufacturer's specifications: Yes: □ No: □	
b. If No, describe the recommended corrective action(s):	
4. Check gear inner tip clearance as outlined in the manufacturer's workshop materials: Specification: in./mm Measured: in./mm	
a. Within manufacturer's specifications: Yes: □ No: □	
b. If No, describe the recommended corrective action(s):	
5. Check pressure regulator bore and piston for wear/damage as outlined in the manufacturer's workshop materials: Specification: in./mm Measured: in./mm	

a. Bore measurement: Specification: in./mm Measured: in./mm i. Within manufacturer's specifications: Yes: \Boxedot No: \Boxedot	
ii. If No, describe the recommended corrective action(s):	
b. Piston measurement: Specification: in./mm Measured: in./mm i. Within manufacturer's specifications: Yes: \Basic No: \Basic	
ii. If No, describe the recommended corrective action(s):	
6. Reassemble the oil pump as outlined in the manufacturer's workshop materials. Place the oil pump in a clean plastic bag until installed on the engine. (Note: Apply a coating of lithium grease to all rotating components during assembly.)	
7. Inspect the oil pickup tube for damage [e.g., cracks, broken mount(s)] as outlined in the manufacturer's workshop materials.	
8. Discuss your findings with your supervisor/instructor.	

Non-Task-Specific Evaluations:	Step Completed
1. Tools and equipment were used as directed and returned in good working order.	
2. Complied with all general and task-specific safety standards, including proper use of any personal protection equipment.	
3. Completed the task in an appropriate time frame (recommendation: 1.5 or 2 times the flat rate).	
4. Left the workspace clean and orderly.	
5. Cared for customer property and returned it undamaged.	

Student signature	. Date
Comments:	

Have your supervisor/instructor verify satisfactory completion of this procedure, any observations made, and any necessary action(s) recommended.

Evaluation Instructions: The scoring box below is intended to act as a guide for both student and supervisor/instructor. Each criterion listed will help students to understand what is expected of them and help supervisors/instructors articulate the level of success at a particular task. The scoring is set up to allow a second attempt at each task (see the Test and Retest columns). Scoring is also designed to award students points only for task criteria that were completed correctly. Points are lost for failure to complete the employability requirements (see Non-Task-Specific Evaluation criteria). When all criteria are evaluated, tally the points for a total at the bottom of each column.

Tasksheet Scoring

	Test		Retest	
Evaluation Items	Pass	Fail	Pass	Fail
Task-Specific Evaluation	(1 pt)	(O pts)	(1 pt)	(O pts)
Student correctly identified oil pump type.				
Student properly inspected oil pump, end clearance, and inner tip clearance.				
Student properly cleaned and reassembled oil pick pump.				
Student properly inspected oil pickup tube and screen.				
Non-Task-Specific Evaluation	(O pts)	(-1 pt)	(O pts)	(-1 pt)
Student successfully completed at least three of the non-task-specific steps.				
Student successfully completed all five of the non-task-specific steps.				
Total Score: <total #="" 4="%" of="" points=""></total>				

Supervisor/Instructor:	
Supervisor/instructor signature	Date
Comments:	
Retest supervisor/instructor signature	Date
Comments:	