

► TASK Clean and inspect rotor and measure rotor thickness, thickness variation, and lateral runout; determine necessary action.

MLR
5D5

AST
5D6

MAST
5D6

Time off _____

Time on _____

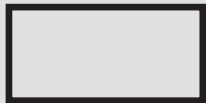
Total time _____

CDX Tasksheet Number: C628

1. Research rotor inspection, refinishing, removal, and installation procedure in the appropriate service information. Follow all directions.
 - a. **Minimum rotor thickness:** _____ in/mm
 - b. **Maximum thickness variation:** _____ in/mm
 - c. **Maximum lateral runout:** _____ in/mm
2. If you haven't already done so, remove the caliper assembly, brake pads, and any hardware following the manufacturer's procedure.
3. Clean the rotor with approved asbestos removal equipment.
4. **Inspect/measure the rotor for the following:**
 - a. **Hard spots/hot spots:** Yes: _____ No: _____
 - b. **Cracks:** Yes: _____ No: _____
 - c. **Rotor thickness:** _____ in/mm
 - d. **Thickness variation (maximum variation) (check in 6-8 places):**
_____ in/mm
 - e. **Lateral runout:** _____ in/mm
 - f. **Is the rotor machinable?** Yes: _____ No: _____
5. **Determine any necessary action(s):**
6. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

Performance Rating

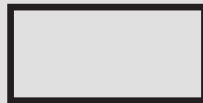
CDX Tasksheet Number: C628



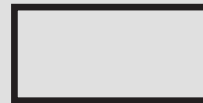
0



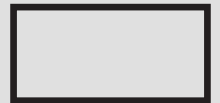
1



2



3



4

Supervisor/instructor signature _____ Date _____

NOTE If you are refinishing this rotor on the vehicle, skip down to task C629/ MLR 5D7 and AST/MAST 5D8. Refinish rotor on vehicle; measure final rotor thickness and compare with specifications. If you are refinishing this rotor off the vehicle, continue on to the next task

