TASK Refinish rotor on vehicle; measure final rotor thickness and compare with specifications.

MLR 5D7 | AST 5D8 | MAST 5D8

Time off_____

Time on_____

Total time_____

CDX Tasksheet Number: C629

1. Set up the on-car brake lathe following the manufacturer's procedure, ready to make a cut (but don't yet).
2. **Measure or list the existing rotor thickness: _____ in/mm**
3. **Have your instructor verify proper setup and initial here: _____**
4. Using the correct procedure, refinish the brake rotor to within allowable tolerances. If necessary, give the rotor a non-directional finish using sandpaper or a sanding disc.
5. **Measure the refinished rotor thickness: _____ in/mm**
6. **Calculate the amount of material that was removed: _____ in/mm**
7. **Is the rotor fit for return to service? Yes: _____ No: _____**
8. **Determine any necessary action(s):**

NOTE If the rotor is serviceable, skip down to task C806/5D6/5D7: Remove and reinstall rotor.

9. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

Performance Rating

CDX Tasksheet Number: C629

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0	1	2	3	4

Supervisor/instructor signature _____ Date _____

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