CDX Tasksheet Number: C643

- **1.** Ask your instructor to assign a wiring harness for you to perform this task on.
- **2.** Use the terminal removal tool to release the terminal(s) from the connector.
 - **a.** With your instructor's approval, cut off one terminal to be replaced.
 - **b.** Have your instructor verify removal of connector and terminal. Supervisor's/instructor's initials: _
- **3.** Use the wire stripper to remove the proper length of wire insulation.
- **4.** Follow the service information to crimp the new terminal on the wire.
- **5.** Reinsert the terminals into the connector so the terminal locks into place.
- 6. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

Performance Rating		CDX Tasksheet No	CDX Tasksheet Number: C643		
0	1	2	3	4	
Supervisor/instructor signat	Date				