

**TASK** Repair tire using internal patch.

**MLR**  
4D6

**AST**  
4F9

**MAST**  
4F9

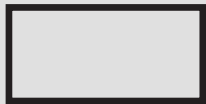
**CDX Tasksheet Number: C552**

Time off \_\_\_\_\_  
Time on \_\_\_\_\_  
Total time \_\_\_\_\_

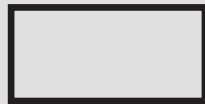
1. Inspect the tire for remaining tread life and ensure that any repair undertaken will meet all legislative requirements.
  - a. **Measure the minimum tread depth:** \_\_\_\_\_ in/mm
  - b. **Is the tread depth above the legal limit? Yes:** \_\_\_\_\_ **No:** \_\_\_\_\_
  - c. **Is the hole within the repairable zone of the tread?**  
**Yes:** \_\_\_\_\_ **No:** \_\_\_\_\_
  - d. **Is the diameter of the hole within patching limits? Yes:** \_\_\_\_\_  
**No:** \_\_\_\_\_
  - e. **What type of internal patch are you using? Standard internal patch:** \_\_\_\_\_  
**Integrated plug patch:** \_\_\_\_\_
2. Using a recommended method, prepare the tire for repair, (perform all steps except applying glue and the patch). **List your steps and observations here:**
3. Have your instructor verify the proper preparation for the patch.  
**Supervisor's/instructor initials:** \_\_\_\_\_
4. Determine any necessary action(s), and undertake the repair by applying the glue and patch in accordance with the manufacturer's recommendations and process (most tire patch glues **MUST** be allowed to fully dry before applying the patch).
5. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

**Performance Rating**

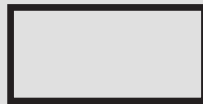
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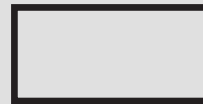
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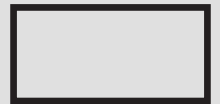
**1**



**2**



**3**



**4**

Supervisor/instructor signature \_\_\_\_\_ Date \_\_\_\_\_

