► TASK Inspect and replace A/C compressor drive belts, pulleys, and tensioners; determine necessary action.

Time off. Time on_

Total time_

CDX Tasksheet Number: C653

- 1. Research the procedure and specifications to inspect and replace drive belts, pulleys, and tensioners in the appropriate service information.
 - a. List the specified drive belt tension: __ _ lb/kg
 - b. List the faults to look for when inspecting drive belts, pulleys, and tensioners:

c. Describe how to check correct pulley and belt alignment:

d. Locate the belt routing diagram, or draw a picture of the current routing arrangement below:

- **2.** Following the specified procedure, remove the A/C drive belt(s).
- 3. Inspect vehicle drive belts, pulleys, and tensioners for faults. List your observations for the following components.
 - a. Vehicle drive belt(s):

b. Pulleys:

c. Tensioner(s):

d. Pulley/belt alignment:

4. Determine any necessary action(s):

 ${\bf 5.}\ \ {\bf Have\ your\ supervisor/instructor\ verify\ belt\ removal.}$

Supervisor's/instructor's initials: _

NOTE You may want to continue on to the next task while the belts are removed. If so, return here when you are ready to reinstall the drive belt(s).

- **6.** Following the specified procedure, reinstall the drive belt(s). Be sure to tension them properly.
- 7. Recheck for correct pulley, tensioner, and belt alignment. List your observation(s):
- **8.** Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

